



Metal Winding Gasket Ring Polishing Machine

In the disc ring process for polishing, burr, scratch the surface of the metal ring with a diameter of 150 mm or more. The roller device adopts pneumatic pressure, large adjustment range, simple operation. With dust removal device, reduce pollution, improve working environment.

THE BASIC PARAMETERS:

Model	HEROOS-M07AS
voltage	~380V
Power	1.95KW
Net weight	230KG
Scope of application	≥150
length * width * height	105x 70 x105cm

Metal ring polishing machine for metal disc machine, in the wheel ring after welding, grinding and polishing of the solder joints; Metal ring polishing machine can also be used to polish the surface of the metal ring; the equipment for semi-automatic equipment, but with high efficiency.

A: the installation:

Fan motor, mounted on the carriage remove pole, hand wheel handle, the machine is smooth, pay attention to space when processing large ring.

B: test run:

- 1, the power of this machine is a three-phase 380V, wiring should choose "Shun" for the work of state.
- 2, switch on the power, operating the cylinder valve, check the passive roller block operation is flexible, should pay attention to, sundries and lubricating slider.

C: preparation before start:

- 1, as the ring to adjust the size of the passive wheel spacing distance part, small ring contraction.
- 2, the adjustment ring bearing position, let the ring completely supported.

D: operation steps:

- 1, the metal ring into the groove of the driving wheel, operating pneumatic valve, so that the metal ring inside and outside edge entirely smothered.

- 2, the operation switch to "Shun" position, start the machine polishing. Using the hand wheel on the polishing force adjusted.
- 3, when the metal ring is wide, the lateral movement of polishing wheel. Throw good side to stop operation, pneumatic valve, remove the double face processing, complete the operation process.



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